

Moore & Wright Engineers' Squares

Features

- Precision ground blade and stock
- Blind rivetted construction
- Hardened and tempered blades
- 3" & 4" available in Retail Packs





WORKSHOP SQUARES: G	Grade	В
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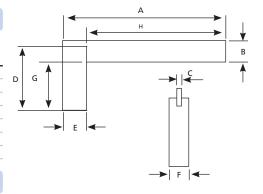
Code No	Blade Length (mm)	Blade Length (inch)	Approx. Stock Length (mm) (inside face)
4003	75	3	49
4004	100	4	56
4006	150	6	82
4009	225	9	108
40012	300	12	139

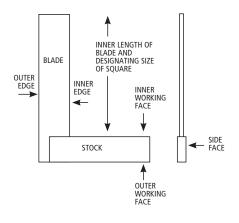
DIMENSIONS TABLE (MM)

Square Size	Blade		Stock				Inner Wor	king
Faces	A	В	С	D	E	F	G	Н
3" (75mm)	104.8	25.4	1.42	68.5	25.4	12.7	49.3	79.4
4" (100mm)	130.2	25.4	1.42	76.2	25.4	12.7	57.0	104.8
6" (150mm)	181.0	25.4	1.42	101.6	25.4	12.7	82.4	155.6
9" (225mm)	273.1	38.1	3.15	139.7	38.1	19.05	107.9	234.95
12" (300mm) 3	355.6	44.4	3.15	177.8	44.4	22.2	139.7	311.2
18" (450mm)	527.0	63.5	4.74	254.0	63.5	25.4	201.0	463.5
24" (600mm)	679.4	63.5	4.74	330.0	63.5	31.75	277.0	615.9

400 SERIES ENGINEERS SQUARES TOLERANCES (MICRONS)

	Size of	Square					
	3"	4"	6"	9"	12"	18"	24"
	75mm	100mm	150mm	225mm	300mm	450mm	600mm
Straightness of Blade Edges	8	8	8	8	12	16	24
Parallelism of Blade Edges	8	8	8	12	12	18	18
Flatness of Working Faces of Stock							
(any deviation must be concave)	4	6	6	8	8	10	16
Parallelism of Working Faces of Stock	5	5	5	8	8	12	12
Parallelism of Side Faces of Stock	25	25	25	50	50	100	100
Squareness of Side Faces of Stock							
to Working Faces of Stock	57	57	75	114	134	190	190
Squareness of Edges of Blade							
to Side Faces of Stock	15	15	15	15	15	15	15
Squareness of Edges of Blade							
to Working Faces of Stock	16	16	16	16	24	32	48
Lateral Squareness of Blade	125	250	250	375	375	500	500







Sliding 'T' Squares

Practical time saving tool for many marking-out applications. Suitable for use as a parallel or as a double square.

Features

- Working surfaces of the stock are ground
- The blade is hardened, tempered and has a satin chrome finish





METRIC	/ IMPERIAL	SLIDING T	SQUARES
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e No	Length (mm)	Graduation	Stock Length (mm)	Code No
041	100	1mm, 0.5m	62	DS71044
1051	150	1mm, 0.5m	62	DS71056

Code No	Length (mm)	Length (inch)	Graduation	Stock Length (mm)
DS71044	100	4	0.5mm, 1mm	62
DS71056	150	6	0.5mm, 1mm	62

Precision Engineers' Square

Features

Code DS71 DS71

• Manufactured according to DIN 875

METRIC SLIDING T SQUARES

- Made of hardened stainless steel
- Precision ground and micro-lapped
- 2 knife-form sides with angle of 40°

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STANDARD DIN 875 SQUARES

Code No	Description	
MW910-01	40 x 30mm	
MW910-02	50 x 40mm	
MW910-03	75 x 50mm	
MW910-04	100 x 70mm	
MW910-05	150 x 100mm	
MW910-06	200 x 130mm	



Moore & Wright Jenny (Hermaphrodite) Calipers

Firm Joint Adjustable Point:

- Manufactured from polished tool steel
- A large headed nut and screw assembly provides a firm and rigid friction joint, with no play
- The sizes listed are the effective leg length which is measured from the joint assembly
- Leg which holds the round adjustable hardened point is offset
- Model 341 has a locating spur on the straight leg

Note: Firm joint caliper capacities are generally 1/3 greater than the effective leg length.

Spring Joint:

- Manufactured from polished tool steel
- The marking leg is hardened to over 550Hv at the point
- Bow spring ensures uniform tension over working range
- Centrally mounted adjustment screw offers finer setting than firm joint type

METRIC / IMPERIAL JENNY CALIPERS

Code No	Size	Pack Quantity	Description
341	125mm / 5"	5	Firm Joint
336-6	150mm / 6"	5	Spring Joint
56	150mm / 6"	5	Spring Joint



Powder Coated Calipers & Dividers

Features

- Powder coated steel for extra durability
- Sizes listed are the effective leg length which is measured from the joint assembly



POWDER COATED CALIPERS & DIVIDERS						
Code No	Description	Code No	Description	Code No	Description	Size
MW504P	Dividers	MW514P	Inside Calipers	MW524P	Outside Calipers	100mm / 4"
MW506P	Dividers	MW516P	Inside Calipers	MW526P	Outside Calipers	150mm / 6"
MW5012P	Dividers	MW5112P	Inside Calipers	MW5212P	Outside Calipers	300mm / 12"



Moore & Wright Inside & Outside Calipers

Outside & Inside Calipers, Firm Joint:

- Manufactured from polished tool steel
- A large headed nut & screw assembly provides a firm & rigid friction joint, with no play
- The sizes listed are the effective leg length which is measured from the joint assembly

Note: Firm joint caliper capacities are generally 1/3 greater than the effective leg length.

Outside Calipers, Spring Joint:

- Bow spring ensures uniform tension over working range
- Centrally mounted adjustment screw offers finer setting, than firm joint type

Inside Calipers, Spring Joint:

- Bow spring ensures uniform tension over working range
- Centrally mounted adjustment screw
- Manufactured from polished tool steel

Note: Firm joint caliper capacities are generally 1/3 greater than the effective leg length.

Spring Dividers:

- Manufactured from polished tool steel
- Points are hardened to over 550Hv
- Bow spring ensures uniform tension over working range
- Centrally mounted adjustment screw

Note: The nominal size is the distance between the centre of the roller and the working ends of the legs.

Comply with: BS3123



INSIDE CALIPERS FIRM JOINT				
Code No	Size	Pack Quantity		
3306	150mm / 6"	5		
3308	200mm / 8"	1		
33012	300mm / 12"	1		

OUTSIDE CALIPERS FIRM JOINT

Code No	Size	Pack Quantity
3316	150mm / 6"	6
3318	200mm / 8"	8
33112	300mm / 12"	12
33118	450mm / 18"	18
33124	600mm / 24"	24

DIVIDERS & INSIDE / OUTSIDE CALIPERS SPRING JOINT

Code No	Description	Code No	Description	Code No	Description	Size	Pack Quantity
503	Dividers	513	Inside	523	Outside	75mm / 3"	5
504	Dividers	514	Inside	524	Outside	100mm / 4"	5
506	Dividers	516	Inside	526	Outside	150mm / 6"	5
508	Dividers	518	Inside	528	Outside	200mm / 8"	1
5010	Dividers	5110	Inside	5210	Outside	250mm / 10"	1
5012	Dividers	5112	Inside	5212	Outside	300mm / 12"	1



Moore & Wright Depth Gauges

Depth Gauges:

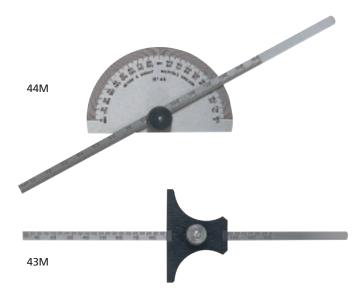
- Available with either reversible base or protractor
- Full range rule adjustment
- Readings can be fixed by means of a locknut
- Rules graduated on both sides
- Metric scales front face graduations 0.5mm, 1.0mm
- Metric scales rear face graduations 1.0mm
- Metric / Imperial scales front face graduations 1/32nd
- Metric / Imperial scales rear face graduations 1.0mm
- Length of blade 195mm / 7.68"

Reversible Base Type:

• Accurately ground top and bottom faces allow base to be reversed, for use in confined spaces

Protractor type:

- Protractor plate is graduated 0° 180° 0° degrees
- Scale resolution 1/2 degree
- 43M & 44M available in Retail Packs. See page 250.



METRIC DEPTH GAUGE 0-150MM

Code No	Description	Width (mm)	Thickness	Size of Base
43M	Reversible Base	5.5	1.0mm	18mm, 56mm
44M	Protractor	5.5	1.0mm	79mm

METRIC / IMPERIAL DEPTH GAUGE 0-150MM / 0-6"

Code No	Description	Width (mm)	Width (inch)	Thickness	Size of Base
43	Reversible Base	5.5	0.22	1.0mm / 0.04"	18mm, 56mm, 0.71", 2.21"
44	Protractor	5.5	0.22	1.0mm / 0.04"	79mm / 3.11"

Angle Meter 946 Series

Features

- Made of tool steel
- Satin chromed, engraved scale
- Robust and durable



METRIC ANGLE METER READINGS

Code No	Length (mm)	Diameter of Scale (mm)
MW946-01	120	80
MW946-02	150	120
MW946-03	200	150
MW946-04	300	200
MW946-05	500	250



Moore & Wright Surface Gauges

Universal type:

- Designed for precise marking out operations
- Hardened and tempered steel base, ground on one end and bottom face
- Vee groove for locating on cylindrical workpieces
- Two retractable locating pins
- Radial grooves in the side facilitate comfortable handling
- One handed fine adjustment
- Supplied with two interchangeable pillars and one 4mm diameter scriber

Fixed type:

- Budget surface gauge designed for general purpose use
- Cast cylindrical base
- Fixed pillar
- Supplied with one 4mm diameter scriber

Note: Surface gauges can be used for mounting dial test indicators with either a 4mm or 6.35mm (1/4") mounting spigot.

METRIC / IMPERIAL SURFACE GAUGES

Code No	Description	Size of Base	Height (mm)	Height (inch)
E101B	Universal	80 x 65mm, 3 1/8 x 2 1/2"	225 & 300	9 & 12
E102B	Universal	105 x 85mm, 4 1/8 x 3 3/8"	300 & 450	12 & 18
E1079	Fixed	68mm dia., 2 5/8" dia.	225	9



Universal Centre Finder with Indicators

Features

- Universal equipment for finding the centre of a bore or to measure the concentricity of work pieces
- Indicator always faces operator, also when spindle runs
- With double indicator for maximum accuracy
- For vertical and horizontal use
- Includes 6 touch points for internal and external measurement



UNIVERSAL	L CENTRE FIN	NDER				
Code No	Description	Range - Internal (mm)	Range - External (mm)	Concentricity	Accuracy (mm)	Indicator Range (mm)
MW612-01	Centre finder	3.5-300	0-300	0.005mm	0.01	0-3



Universal Bevel Protractor 500 Series

Features

- Made of high quality hardened and ground stainless steel
- High precision satin chromed scale
- Minimum reading 5 minutes
- Magnifying glass for easy reading
- With fine adjustment and height gauge attachment
- 300mm / 12" and 150mm / 6" rule
- Packed as set in plastic box

UNIVERSAL BEVEL PROTRACTOR SET 500 SERIES

 Code No
 Range

 MW500-01
 360°



Indicator Bevel Protractor

Features

- Features high quality indicator
- Made of high quality hardened and ground stainless steel
- High precision satin chromed scale
- Minimum reading 5 minutes
- Magnifying glass for easy reading
- With fine adjustment and height gauge attachment
- 300mm / 12" rule and 150mm / 6" rule
- Packed as set in plastic box

INDICATOR BEVEL PROTRACTOR 510 SERIES

 Code No
 Range

 MW510-01
 360°

Digital Angle Rule

Features

- Large LCD display
- Easy-to-use and strong lock device
- Inside and outside angle measuring
- Hold function
- Reversible reading
- Stainless steel rule blades with mm, 1/16", 1/32" and 1/64" scales

DIGITAL ANGLE RULE

Code No	Range (mm)	Range (inch)	Resolution
MW506-01	200	8	0.05°
MW506-02	300	12	0.05°





Sylvac Digital Protractor

The Sylvac Digital Protractor gives the operator access to a multitude of useful functions within an easy to use format. The instrument's easy to read display, digital output and range of useful accessories mean that it can undertake most angular measuring tasks with great ease.



Large 8.5mm LCD digits for ease of viewing.

Zero setting is made against a fixed stop and internal angles from 40° to 160° inclusive can be measured.

Accessories include an acute angle attachment and a support stand for vertical applications.

SYL\	/AC	PRO	TRAC	TOR

Code No	Description
30-820-1700	Sylvac Digital Protractor with 200mm blade
30-820-2420	Replacement Blade 200mm
30-820-2430	Additional Blade 300mm
30-820-2450	Additional Blade 500mm
30-820-2460	Support stand for protractor
30-820-2461	Acute Angle Attachment



DIGITAL PROTRACTOR

Code No	Range
MW500-01D	360°

Digital Protractor

DIGITAL PROTRACTOR				
Code No	Size	Range	Resolution	
MW505-01	100mm / 4"	360°	0.05°	
MW505-02	200mm / 8"	360°	0.05°	
MW505-03	300mm / 12"	360°	0.05°	

Read-out

- 1 minute of arc or 0.01 degrees of arc
- For accurate settings the instrument is fitted with a micro-fine adjustment

Accuracy

• 4 minutes of arc

Range

• With the aid of a push button the range can be selected according to the application. i.e 1 x 360°, 2 x 180° or 4 x 90°. Changing from reading of arc minutes to decimal

indication by pressing a button. Example: Angle reading 35°30' changes to 35.50°

Features

- 360° measuring range (4 x 90°)
- Manufactured from stainless steel
- Displays in deg/min/sec and decimal
- Resolution 30"
- Accuracy +/- 5'
- Fine adjustment
- Supplied with 150mm, 200mm and 300mm blades
- Supplied with acute angle attachment
- Battery CR2032

Features

- Large LCD display
- Strong magnets on all blade edges
- Easy-to-use and strong lock device
- Hold function
- Reversible reading
- Accuracy: ±0.2°

Tel: 08708 50 90 50 Fax: 08708 50 90 60

Partners in Precision 241



Basic Combination Set 521 Series

Features

- Three measuring heads are attached to the stainless steel ruler, allowing versatile measurements on various types of work pieces
- Square head, protractor head and centre head
- For various measuring and marking applications
- Hardened and ground slide ways
- Stainless steel rule with engraved graduations; one side metric, one side imperial

BASIC COMBINATION SET 521 SERIES

Code No	Range	Description
MW521-01	180°	4 items in set



Full 360° Scale Plate

Moore & Wright Traditional Precision Combination Set - CSM300

Features

- Fully hardened and tempered precision rules with deeply etched graduations on both sides for ease of reading and long life
- Fully hardened and ground datum faces to resist wear
- Centrally mounted protractor vial allows unrestricted viewing
- Protractor has full 360° scale plate, graduated 0 180° 0
- Satin chrome scale plate on protractor
- Unique rule clamp allows positive location and clamping
- Square head offers the following fixed angles: 15°, 30°, 45°, 60°, 75° & 90°
- Centre head offers a fixed 90° angle, for finding the centre of round bar stock up to 120mm diameter
- Clipped corner on rule to maximise capability

METRIC PRECISION COMBINATION SETS & RULES

Code No	Application Range	Description
CSM300	Precision Combination Set	Full set including 300mm rule (graduated both sides), Protractor head,
		Square head and Centre head
CSRM300	Rule, 300mm	mm and 0.5mm on both sides; numbered every 10mm
CSRM600	Rule, 600mm	mm and 0.5mm on both sides; numbered every 10mm

METRIC / IMPERIAL PRECISION COMBINATION SETS & RULES

Code No	Application Range	Description
CSME12	Precision Combination Set	Full set inc. 300mm/12" rule, Protractor head, Square head & Centre head
CSRME12	Rule, 300mm / 12"	Metric graduations: in 0.5mm, numbered every 10mm.
		Imperial graduations: 32nds and 64ths numbered every 1/8"
CSRME24	Rule, 600mm / 24"	Metric graduations: in 0.5mm, numbered every 10mm.
		Imperial graduations: 32nds and 64ths numbered every 1/8"

PRECISION COMBINATION SET ACCESSORIES

Code No	Application Range	Description
CSPRO	Protractor head	Supplied as standard with CSM300 & CSME12 precision combination sets
CSSH	Square head	Supplied as standard with CSM300 & CSME12 precision combination sets
CSCH	Centre head	Supplied as standard with CSM300 & CSME12 precision combination sets
RPCSCS-S	Replacement rule clamp screw	Supplied as standard with CSPRO, CSSH and CSCH

CSME12





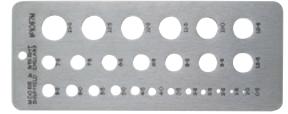
Moore & Wright Drill & Standard Wire Gauges

Drill Gauges:

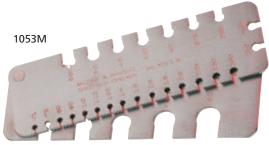
- Made from high grade tool steel, with a brushed finish
- Marked with nominal size of each hole

Standard Wire Gauges:

- Two part space saving design, with corner pivot
- Marked with nominal size of each slot
- Made from high grade tool steel, with a brushed finish
- 1067M & 1053M available in Retail Packs (page 248)



1067M



METRIC STANDARD WIRE GAUGES						
Code No	Code No No. of Slots Range of Slot Size					
1053M	40	0.2-10.0mm				

IMPERIAL	STANDARD W	IRE GAUGES
Code No	No. of Slots	Range of Slot Size
1052	36	1-36 SWG

	METRIC D	METRIC DRILL GAUGES						
	Code No	No. of Slots	Range of Slot Size	Graduation (mm)				
Size	1067M	26	0.5-13.0mm	0.5				
	1066M	96	0.5-10.0mm	0.1				

Moore & Wright Feeler Strip Sets

Features

Complies with DIN 2275

- 20 piece feeler strip in wallet
- Hardened, tempered and polished steel strip
- Nominal thickness is marked on each strip
- Imperial Set: Length 6", Range 1-25 Thou
- Metric Set: Length 150mm, Range 0.03 to 1.00mm



FS20M

FEELER STRIP SETS				
Code No	Range			
FS20M	Metric 20 Piece Feeler Strip Set			
FS20E	Imperial 20 Piece Feeler Strip Set			

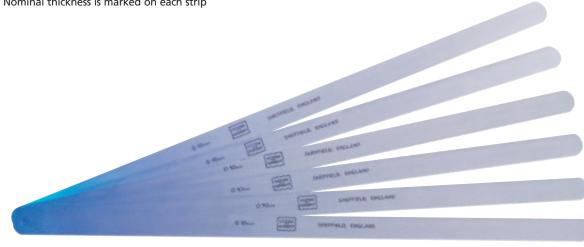


Moore & Wright Feeler Strip 126M Series

Features

Complies with DIN 2275

- Hardened, tempered and polished steel strip
- Nominal thickness is marked on each strip



126M003

Code No	x 0.001"	Length (inch)	Width (inch)	Quantity
1260001	1	12	0.5	10
12600015	1.5	12	0.5	10
1260002	2	12	0.5	10
12600025	2.5	12	0.5	10
1260003	3	12	0.5	10
1260004	4	12	0.5	10
1260005	5	12	0.5	10
1260006	6	12	0.5	10
1260007	7	12	0.5	10
1260008	8	12	0.5	10
1260009	9	12	0.5	10
1260010	10	12	0.5	10
1260011	11	12	0.5	10
1260012	12	12	0.5	10
1260013	13	12	0.5	10
1260014	14	12	0.5	10
1260015	15	12	0.5	10
1260016	16	12	0.5	10
1260017	17	12	0.5	10
1260018	18	12	0.5	10
1260019	19	12	0.5	10
1260020	20	12	0.5	10
1260021	21	12	0.5	10
1260022	22	12	0.5	10
1260023	23	12	0.5	10
1260024	24	12	0.5	10
1260025	25	12	0.5	10

Pack

IMPERIAL 0.001-0.025" Thickness

METRIC 0.03-0.60MM

	Thickness			Pack
Code No	x 0.01mm	Length (mm)	Width (mm)	Quantity
126M003	3	300	12.7	10
126M004	4	300	12.7	10
126M005	5	300	12.7	10
126M006	6	300	12.7	10
126M007	7	300	12.7	10
126M008	8	300	12.7	10
126M009	9	300	12.7	10
126M010	10	300	12.7	10
126M015	15	300	12.7	10
126M020	20	300	12.7	10
126M025	25	300	12.7	10
126M030	30	300	12.7	10
126M035	35	300	12.7	10
126M040	40	300	12.7	10
126M045	45	300	12.7	10
126M050	50	300	12.7	10
126M055	55	300	12.7	10
126M060	60	300	12.7	10



Feeler Gauge Sets

Precision Range:

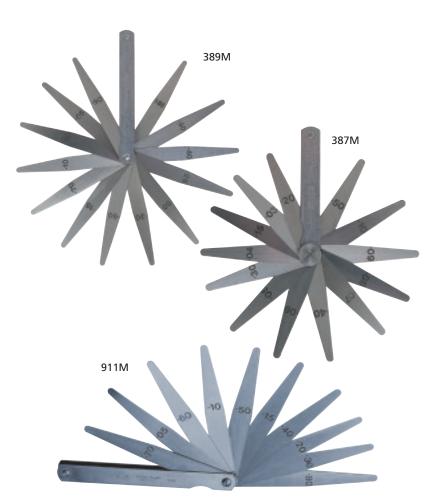
Complies with DIN 2275

- All blades are hardened, tempered and polished
- Nominal thickness marked on each blade
- Replacement blades available
- 3" / 75mm & 4" / 100mm available in Retail Pack



Safe and Sure® Range:

- An economical range of feeler sets for general workshop use
- All blades are hardened, tempered and polished
- Nominal thickness marked on each blade



IMPERIAL PRECISION RANGE

Code No	Length (inch)	No. of Blades	Thickness x 0.001"	Width (inch)	Locking Screw	Pack Quantity
1243	3	10	1.5, 2, 3, 4, 6, 8,	0.5	No	1
132	4	10	10, 12, 15, 25	0.5	No	1
1246	6	10		0.5	No	1
12412	12	10		0.5	No	1
492	3	15	1.5, 2, 2.5, 3, 4,	0.5	No	1
493	4	15	5, 6, 7, 8, 9, 10,	0.5	No	1
			12, 15, 20, 25			
12	3	26	1.5, 2, 2.5, 3, 4, 5, 6, 7, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21	0.5	No	1

IMPERIAL SAFE AND SURE® RANGE

Code No	Length (inch)	No. of Blades	Thickness x 0.001"	Width (inch)	Locking Screw	y Pack Quantity
912	3	10	0.0015-0.025	0.5	No	1
911	4	10	0.0015-0.025	0.5	No	1
1106	6	10	0.0015-0.025	0.5	No	1
1112	12	10	0.0015-0.025	0.5	No	1

METRIC PRECISION RANGE

Code No	Length (mm)	No. of Blades	Thickness x 0.01mm	Width (mm)	Locking Screw	Pack Quantity
387M	75	13	3, 4, 5, 6, 7, 8,	12.7	Yes	1
388M	100	13	9, 10, 15, 20, 30, 40, 50	12.7	Yes	1
389M	100	13	5, 10, 15, 20,	12.7	No	1
394M	150	13	25,30, 40, 50,	12.7	No	1
398M	300	13	60,70, 80, 90, 100	12.7	Yes	1
391M	75	11	5, 10, 15, 20, 25, 30, 40, 50, 60, 70, 80	12.7	No	1
393M	75	20	5, 10, 15, 20,	12.7	No	1
390M	100	20	25, 30, 35, 40,	12.7	No	1
395M	150	20	45, 50, 55, 60,	12.7	No	1
399M	300	20	65,70, 75, 80	12.7	Yes	1

METRIC SAFE AND SURE® RANGE

Code No	Length (mm)	No. of Blades	Thickness x 0.001mm	Width (mm)	Locking Screw) Pack Quantity
912M	75	10	0.05-0.8	12.7	No	1
911M	100	10	0.05-0.8	12.7	No	1
1106M	150	10	0.05-0.8	12.7	No	1
1112M	300	10	0.05-0.8	12.7	No	1



Moore & Wright Screw Cutting Gauges

Features

- Traditional Engineers' screw cutting gauge
- Suitable for most standard metric and imperial thread forms
- Accurately milled angles for precise evaluation of thread form
- Available in Retail Packs. See page 248.



SCREW CUTTING GAUGE 200 SERIES

Code No	Description	Pack Quantity
200	Thread form: SI, ISO, US Std. 60°.	10
	Thread form: Whitworth 55°.	
	Thread form: British Association (BA). 47.5°.	
	Thread form: ACME. 14.5°.	

Moore & Wright Radius Gauges

Features

- Accurately milled steel blades
- Designed to check both internal and external radii
- Marked with nominal size on each blade
- Mounted either on a ring or in a steel sleeve
- 204M & 204 available in Retail Packs. See page 248.





RADIUS GAUGES

Code No	Range	No. of Blades
RG-C7M	1mm to 7mm by steps of 0.25 from 1mm to 3mm by steps of 0.5 from 3.5mm to 7mm	17 concave & 17 convex
RG-C15M	7.5mm To 15mm (BY STEP OF 0.5mm)	16 concave & 16 convex
RG-C25M	15.5mm to 25mm by steps of 0.5mm from 15.5mm to 20mm by steps of 1mm from 21mm to 25mm	15 concave & 15 convex
RG-C14N	1/32" To 1/4" (BY STEPS OF 1/64")	15 concave & 15 convex
RG-C12N	17/64" To 1/2" (BY STEPS OF 1/64")	16 concave & 16 convex

IMPERIAL: Radius Gauges, 1/32-33/64"

Code No	Range (inch)	Graduation (inch)	No. of Blades	Description
204	1/32 - 17/64	1/64	16	Ring
206	1/32 - 17/64	1/64	16	Sleeve
204A	9/32 - 33/64	1/64	16	Ring
206A	9/32 - 33/64	1/64	16	Sleeve

METRIC: Radius Gauges, 0.75-13mm

Code No	Range (mm)	Graduation (mm)	No. of Blades	Description
204M	0.75-5	0.25	18	Ring
206M	0.75-5	0.25	18	Sleeve
204MA	5.5-13	0.5	16	Ring
206MA	5.5-13	0.5	16	Sleeve



Moore & Wright Screw Pitch Gauges MW800 Series

Features

BOWERS GROUP

- Accurately milled steel blades
- Designed to check both internal and external thread forms
- Marked with nominal size on each blade
- All blades fixed in a steel sleeve
- Screw cutting gauge included
- 801, 804, 806, 809 available in Retail Packs. See page 248.

Note: SI (System International) metric blades should not be used to check ISO (International Standards Organisation) metric threads due to interference of the thread forms; but ISO metric blades can be used to check SI metric threads.



COMBINE	COMBINED METRIC & IMPERIAL: Screw Pitch Gauges					
Code No	Description	No. of Blades	Threads per mm	Note		
804	S.I. Metric & Whitworth	49	Metric: 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1.0, 1.25, 1.50, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0 Imperial: 4, 4.5, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60	Screw Cutting Gauge included 60 degrees and 55 degrees		

METRIC: Screw Pitch Gauges					
Code No	Description	No. of Blades	Threads per mm	Note	
801	S.I. Metric	30	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.55, 0.6, 0.65, 0.7, 0.75, 0.8, 0.85, 0.9, 1.0, 1.1, 1.2, 1.25, 1.3, 1.4, 1.5, 1.6, 1.7, 1.75, 1.8, 1.9, 2.0, 2.5, 3.0	Screw Cutting Gauge included 60 degrees	
809	ISO Metric	22	0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 1.0, 1.25, 1.5, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0	Screw Cutting Gauge included 60 degrees	

IMPERIAL: Screw Pitch Gauges					
Code No	Description	No. of Blades	Threads per mm	Note	
799	American National	30	4, 4.5, 5, 5.5, 6, 7, 8, 9, 10, 11, 11.5, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42	n/a	
800	Whitworth	28	4, 4.5, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60	Screw Cutting Gauge included 55 degrees	
806	Unified	30	4, 4.5, 5, 5.5, 6, 7, 8, 9, 10, 11, 11.5, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42	n/a	